Louisville Water
4” -20” Pipeline
Material Specification

January 2019
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40 05 00

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40 05 61.23  Swing Check Valves
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SECTION 04 22 00

CONCRETE UNIT MASONRY

1. GENERAL
   A. Provision of concrete blocks for supporting fire hydrants and temporary support of gate valves.

   B. Related work:
      a. Fire hydrants and gate valves

   C. Submittals:
      a. Submit manufacture’s information showing the concrete block type, dimensions and compliance with ASTM C90.

2. PRODUCTS
   A. The concrete blocks shall be new, 4” x 8” x 16” solid concrete block, with actual dimensions of 3.625” x 7.625” x 15.625”.

   B. The solid concrete block shall comply with ASTM C90 for normal weight load bearing concrete masonry units. The solid concrete block shall have a minimum weight of 31.25 lbs. and have a minimum compressive strength of 1,900 psi.

3. MANUFACTURERS
   A. The concrete block shall be as supplied by Lowes Home Improvement or approved equal.
SECTION 05 12 33
REBAR ANCHORS

1. GENERAL

A. Steel Reinforcing Bar Anchors shall conform to the requirements of ASTM A615 – Specification for Deformed and Plain Billet – Steel Bars for Concrete Reinforcement for Grade 60 reinforcing steel.

B. Steel Reinforcing Bar Anchors shall be fusion bonded epoxy coated in accordance with ASTM A775 – Specification for Epoxy-Coated Reinforcing Steel Bars and the Concrete Reinforcing Steel Institute's Fusion Bonded Epoxy Coating Applicator Plant Certification Program. The fusion bonded epoxy coating shall show no evidence of separation from the bar and be free from holes, voids, contamination, cracks or other damaged areas.

2. PRODUCTS

A. Fabrication: Reinforcing steel shall be accurately formed to the dimensions and shapes shown on Louisville Water Company Standard Drawing #5006. Standard Hooks (180° degrees) shall be bent around a pin having a diameter of 3 inches (3") for No.4 bars; 4.5 inches (4.5") for No.6 bars; 6 inches (6") for No. 8 bars; and 10.75 inches (10.75") for No. 10 bars. Bars shall be bent cold.

B. Fabrication Tolerances:

- Sheared Length: +/- One inch (1")
- Bend Dimensions:
  - +/-One Half inch (1/2") for #4 Bar Size.
  - +/-One inch (1") for Larger than #4 Bar Size.

C. Reinforcing Steel shall be rejected if the extent of the epoxy coating damage exceeds 1% of the surface area in any one foot length.

D. The proposed contractor(s) shall provide certification stating that the reinforcing steel and epoxy coating conform to the requirements of ASTM A615 and/or ASTM A775 Standards (latest editions) upon request by LWC.
SECTION 22 11 16.02
BRASS FITTINGS AND VALVES

1. GENERAL

A. All items shall comply with applicable provisions of the AWWA C800 section 4 "material shall comply with the requirements of the Safe Drinking Water Act standards currently in effect for no lead brass". Louisville Water Company reserves the right to require the contractor to supply an affidavit from the manufacturer stating that the products provided comply.

2. PRODUCTS

A. Contractor shall provide installation instructions with all couplings and valves and will be required to provide to the Inspectors.

B. All items that the Louisville Water Company rejects as not conforming to standards shall be returned to the Contractor at the expense of the Contractor. If the items are found to be defective, they shall be replaced with like items at the Contractor's expense.

C. Valves and fittings shall be complete and ready to install when shipped. The Contractor shall use care in preparing them for shipment to avoid damage during handling or transit. Damaged items will be returned at contractor's expense.

D. Corporation stops shall be suitable for both dry and wet tapped connections on PVC and ductile iron water mains.

E. All fittings in the Bidders Proposal Sheet described as "compression" style, shall be manufactured with a stainless steel gripper ring. The gripper ring shall be molded into the gasket and is drawn down when the nut is tightened, providing a mechanical restraint and hydraulic seal. In addition, the interior portion of the nut must have a transparent fluorocarbon coating that provides smooth torque transfer.

F. Items 2050006 & 2050007 height must not exceed 7 W' from bottom of inlet to the top of the stop.

3. MANUFACTURERS

A. Prequalified manufacturers of brass fittings and valves are (or approved equal):

Mueller Trenton Pipe
Ford Meter Box Merit Brass
A Y McDonald Lee Brass
Cambridge Brass Milwaukee
Watts Watts

Kitz
SECTION 26 05 19

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

1. GENERAL
   A. Provision of tracing wire for locating buried PVC pipe.

   B. Related work:
      a. PVC pipe, Asbestos Cement (AC) pipe, gate valves and key tubes

   C. Submittals:
      a. Submit manufacture’s information showing the tracer wire type, AWG size, insulation color and materials composition and wire materials of construction.

2. PRODUCTS
   A. Tracer wire shall be new, 12 AWG solid THHN copper conductor.

   B. The wire shall be covered with PVC insulation over which a nylon (polyamide) jacket is applied and rated for 600 volts. The insulation and jacket shall be RoHS compliant and utilize virgin grade material.

   C. The insulation color shall be blue for water service to match the APWA color code standard for identification of buried utilities.

3. MANUFACTURERS
   A. The tracer wire shall be Pro-Line Safety Products or approved equal.
SECTION 31 25 14.16
ROLLED EROSION CONTROL MATS AND BLANKETS

1. GENERAL

A. Provision of geotextile filter fabric for lining of fire hydrant drainage pits.
B. Related work:
   1. Fire Hydrants
C. Submittals
   2. Submit manufacture’s information showing the geotextile fabric type, weight, color and materials of construction.

2. PRODUCTS

A. The geotextile fabric shall be #200 spun bond polypropylene (i.e., 2 ounces per square yard or 67.7 grams per square meter) with the following characteristics:

<table>
<thead>
<tr>
<th>Test</th>
<th>ASTM Method</th>
<th>Unit</th>
<th>Average</th>
<th>Minimum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Material weight</td>
<td></td>
<td>g/m²</td>
<td>68</td>
<td>65.5</td>
</tr>
<tr>
<td>Tensile Grab MD</td>
<td>D5034-09</td>
<td>lbs.</td>
<td>38.5</td>
<td>34.6</td>
</tr>
<tr>
<td>Grab Elongation MD</td>
<td>D5034-09</td>
<td>%</td>
<td>118</td>
<td>106</td>
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<tr>
<td>Tensile Grab CD</td>
<td>D5034-09</td>
<td>lbs.</td>
<td>34.4</td>
<td>31</td>
</tr>
<tr>
<td>Grab Elongation CD</td>
<td>D5034-09</td>
<td>%</td>
<td>128</td>
<td>115.5</td>
</tr>
</tbody>
</table>

B. The geotextile fabric shall be supplied in 48-inch x 48-inch sheets.

3. MANUFACTURERS

A. Geotextile filter fabric shall be #200 polypropylene as manufactured by Ovasco Industries or approved equal.
SECTION 33 01 10.54
CLEANING OF WATER UTILITY PIPING (POLY PIGS)

1. GENERAL
   A. Provision of polyurethane foam pipeline cleaners for pigging of the water main prior to placing the main in-service.
   B. Related Work:
      a. Ductile Iron Pipe and PVC Pipe, Ductile Iron Fittings, Gate Valves
   C. Submittals:
      a. Submit manufacture’s information showing the pipeline cleaner type, diameter, density, length of nose and length of body, color and materials of construction.

2. PRODUCTS:
   A. Pipeline cleaners shall be new, of medium density (5-8 lbs./c.f.), flexible, and composed of an open cell urethane foam body with high resilience.
   B. The outer coating shall be composed of a tough urethane elastomer coating applied in crisscross bands to enhance cleaning and yield strong resistance to wear yet remain flexible to allow the cleaner to pass through fittings, bends, gate valves and other diameter reductions of up to 65% of the cross-section area of the nominal main.
   C. Pipeline cleaner shall be bullet shaped and have a nose on one end and be blunt on the other end and have crisscross bands and sized for the type of water main being cleaned.
   D. Pipeline cleaners shall be color coded for the type of service intended and for easy identification, e.g., blue for PVC pipeline cleaners and red for ductile iron pipeline cleaners.
   E. The materials that compose the pipeline cleaner shall be food grade compatible.
   F. Pipeline cleaners must have an outside diameter based on the type and size of main to be pigged, in accordance with Table 1 for DR 18 PVC pipe and Table 2 for Pressure Class 350 Ductile Iron pipe.
   G.

<table>
<thead>
<tr>
<th>Table 1- Poly Pig Sizes for DR 18 PVC Pipe</th>
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</thead>
<tbody>
<tr>
<td>Nominal Pipe Size, in.</td>
</tr>
<tr>
<td>------------------------</td>
</tr>
<tr>
<td>4</td>
</tr>
<tr>
<td>6</td>
</tr>
<tr>
<td>8</td>
</tr>
<tr>
<td>12</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Table 2- Poly Pig Sizes for PC 350 Ductile Iron Pipe</th>
</tr>
</thead>
<tbody>
<tr>
<td>------------------------</td>
</tr>
<tr>
<td>4</td>
</tr>
<tr>
<td>6</td>
</tr>
<tr>
<td>8</td>
</tr>
<tr>
<td>12</td>
</tr>
<tr>
<td>16</td>
</tr>
<tr>
<td>20</td>
</tr>
</tbody>
</table>
3. **MANUFACTURERS**

   H. Pipeline cleaners shall be Municipal Series Model B4 for DR 18 PVC pipe and Model RX-4 for Ductile Iron pipe as manufactured by Pipeline Pigging Products, Incorporated or approved equal.
SECTION 33 05 07.24

STEEL CASING PIPE

1. GENERAL

A. The Casing Pipe shall be shipped on flatbed trucks with end bulkheads on the truck and shall be banded together in a maximum of one layer. Each bundle shall not exceed six lengths of pipe. A non-construction grade 4 x 4 timber shall be placed between each layer and/or bundle. Each 4 x 4 timber shall contain a woo chock at the end of the 4 x 4 placed firmly against the pipe. The wood chock shall be 3 ½ x 3 ½ x 3 ½ triangular in shape.

2. PRODUCTS

A. The material shall conform to the chemical and mechanical requirements of the latest revision of ASTM A 139 “Electric-Fusion (ARC) Welded Steel Pipe” (NPS 4 and over), unless otherwise stated herein.
B. The pipe furnished shall be grade B. The steel shall be new and previously unused.
C. Hydrostatic testing shall not be necessary.
D. All pipe lengths shall be 20 feet, + or – ½ inch, and shall be beveled at one end (for field welding of circumferential joints) and shall be plain right angle cut at the other end. All burrs at the end of the pipe shall be removed.
E. The wall thickness at any point shall be within 12.5% of the thickness specified in the “Louisville Water Company Technical Specifications and Standard Drawings for Pipeline Construction 2018”.
F. Circumference- The outside circumference of the pipe shall not vary more than + or – 1% but not exceeding + or – 3/4” from the nominal outside circumference.
G. Ovality (Out-of-Roundness) - The pipe diameter within 4.0 in. of ends, shall not vary more than 1% from the specified diameter.
H. Straightness- All pipe lengths shall be 20-foot in length unless approved by the Project Manager.
I. All ID obstructions (bead welds, slags, etc.) shall not extend more than 3.32” from the ID face.
SECTION 33 05 07.24.01

CASING SPACERS

1. GENERAL

   A. Casing Spacers shall be utilized to protect pipe from damage caused by being pulled through metal casing pipe and to prevent the bells from sliding and resting on the casing pipe. Refer to LWC Tech spec drawing 1500, Steel Casing Pipe and Casing Runners.

2. PRODUCTS

   A. Casing spacers shall provide projections around the entire circumference of the carrier pipe.
   B. Casing spacers shall be in segments for field assembly, without the need for special tools.
   C. Spacer segments shall be secured around the carrier pipe by means other than adhesives.
   D. If Casing spacers contain polymers, the polymer shall contain ultraviolet inhibitors.
   E. Casing spacers shall have a minimum compressive strength of 3000 psi.
   F. Casing spacers shall have impact strength of 1.5 ft-lbs./inch.
   G. Casing spacers shall have a dielectric strength of 800 volts/mil.
   H. Each casing spacer shall have full length, integral skids with a minimum bandwidth of 5” and a runner height of 1.95” – 2.2” for a carrier pipe diameter of 4” through 14”.
   I. Each casing spacer shall have full length, integral skids, with a minimum bandwidth of 8” and a runner height of 1.95” – 2.2” for a carrier pipe diameter of 16” through 30”.
   J. Casing spacers may utilize varying numbers of same size segments to comprise a wrap, around the entire circumference of the carrier pipe.

3. MANUFACTURERS

   A. Prequalified manufacturer are APS, GPT Ranger II, or approved equal.
SECTION 33 05 09.43

TAPPING SADDLES

1. GENERAL

A. The Louisville Water Company has both PVC and Ductile Iron Pipe installed in the system. The Louisville Water Company has DR14 and DR18 PVC pipe that meets AWWA C900, “Standard for Polyvinyl Chloride (PVC) Pressure Pipe – 4” through 12” for Water.” Louisville Water Company infrastructure contains thickness class 54 and Pressure Class 350 Ductile Iron Pipe that meets AWWA C151. Water temperature inside the pipe will vary from 34˚ Fahrenheit to 90˚ Fahrenheit. Water pressure rating for pipe shall be: 305 PSI for DR14 PVC Pipe; 350 PSI for Ductile Iron Pipe and 235 PSI for DR18 PVC Pipe. Saddles must withstand the aforementioned service conditions.

2. PRODUCTS

A. Materials received damaged will be returned at contractor’s expense.
B. The straps for PVC Pipe shall be constructed of type #304 stainless steel or better and flattened to provide a wide bearing surface against the pipe. All saddles shall provide a minimum of two inches total width along the pipe’s axis for taps up to one inch in size. Taps 1 ¼” through 2” shall have a minimum of three inches total band width with full circumferential support.
C. Service Saddles for Ductile Iron Pipe must be constructed with dual bronze straps and having 4 bolts attached with brass unitized nuts and washers in accordance with AWWA C800 & M23. Nuts shall be brass alloy per ASTM B62 and AWWA C800.
D. The body shall be cast from certified 85-5-5-5 water works brass conforming to the latest edition of ASTM B-62 and AWWA C800.
E. The rubber gasket shall be EPDM rubber or better and shall conform to the pipe surface and bonded in place for easy installation.

3. MANUFACTURERS

A. Provided below is a list of prequalified manufacturers for PVC Pipe and Ductile Iron Pipe (or approved equal):

<table>
<thead>
<tr>
<th>Pre-qualified Manufacturers</th>
<th>PVC Pipe</th>
<th>Ductile Iron Pipe</th>
</tr>
</thead>
<tbody>
<tr>
<td>A.Y. McDonald</td>
<td>3845</td>
<td>3825</td>
</tr>
<tr>
<td>Ford Style</td>
<td>202BS</td>
<td>202B</td>
</tr>
<tr>
<td>Mueller</td>
<td>BR2S</td>
<td>BR2B</td>
</tr>
<tr>
<td>SmithBlair</td>
<td>325’S</td>
<td>325’S</td>
</tr>
</tbody>
</table>
SECTION 33 05 09.44
TAPPING SLEEVE & GATE VALVE

1. PRODUCTS

A. TAPPING SLEEVE

1. Tapping Sleeve shall meet the requirements of AWWA C223 and AWWA C500/C509 as applicable to the type of valve specified.
2. Tapping sleeve shall be a high-pressure full circumference band with a flanged (FLG) outlet. Sleeves shall have a rated minimum working pressure of 200 PSI up to and including 10-inch outlets.
3. Sleeve bodies and branches shall be 18-8 stainless steel type 304 per ASTM A240 and fully passivated for maximum corrosion protection. FLG outlets shall be the same stainless steel or ductile iron and joined to the body as one unit.
4. The branch shall contain a 3/4-inch NPT bronze or stainless steel test plug located at the 12 o’clock position, based on length of sleeve (top of sleeve) for release of air during installation and to allow for hydrostatic testing.
5. Gaskets shall provide a full circumferential seal around the body and a hydro-mechanical seal at the outlet seal and be compounded for use with potable water and shall meet or exceed the most recent edition of ASTM D2000.
6. Bolts, heavy hex nuts and washers shall be 18-8 stainless steel type 304 and treated to prevent galling.
7. Sleeves shall be delivered complete with gaskets & accessories. Sleeves must be tagged and marked indicating the size & O.D. ranges.

B. GATE VALVE

1. General Requirements:
   i. Unless otherwise specified below, these requirements shall apply to all gate valves.
   ii. Gate valves shall meet the requirements of AWWA C500 and AWWA C509 as applicable to the type of valve specified.
   iii. Buried and submerged valves shall be furnished with mechanical joints and stainless steel hardware, non-rising stem design.
   iv. Exposed valves shall be furnished with Class 250 flanged ends; provide valves outside screw and yoke. Exposed valves 16-inch and larger shall be furnished with a valve bypass.
   v. The valve body, bonnet, and gate castings shall be constructed of ductile iron, and shall have full shell thickness according to AWWA C509, Table 2, Section 4.4.
   vi. Rising stem valves shall be sealed with adjustable and replaceable packing; valve design must permit packing replacement under operating system pressures with only moderate leakage.
   vii. Non-rising stem valves shall use double O-ring stem seal, except that packing shall be used where gear operators are required.
   viii. Except as otherwise specified, valves shall be rated for the following working water pressures:

<table>
<thead>
<tr>
<th>Valve Size</th>
<th>Pressure (psig)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-inch to 20-inch</td>
<td>250</td>
</tr>
</tbody>
</table>
All valve bodies shall be hydrostatically tested to at least twice the rated working water pressure. In addition, valves shall be seat-tested, bi-directional at the rated working pressure, with a bubble tight seal. Provide certification of testing.

ix. Flanged valves to have face-to-face dimensions per ANSI C115.

x. All bonnet and packing gland bolts shall be zinc or cadmium electroplated steel; packing gland bolts shall have bronze nuts.

xi. All valves shall be marked per AWWA Standards, including name of manufacturer, valve size and working pressure, and year of manufacture.

xii. Valve operation shall be open right (turning clockwise). Provide permanent label showing “OPEN” and arrows.

i. **Valve Applications.**

   ii. Valves for potable water service.

   iii. Gate Valves shall be Type V134 resilient seated ductile iron gate valves manufactured by U.S. Pipe, American Flow Control, or equal.

   iv. Internal and external epoxy of valve body, including bonnet, per AWWA C550.

   v. Gate shall be encapsulated with synthetic rubber. It shall be bonded and vulcanized in accordance with ASTM D429 Method B.

   vi. No recesses in valve body.

   vii. Valves shall be installed as shown on the PROJECT DRAWINGS.

viii. **Buried Valves**

   ix. Conform to the requirements above, except mechanical joint bell ends per AWWA C111. All exposed valve hardware (nuts, bolts, washers, etc.) including bonnet, bonnet cover, stuffing box, gear adapter, and joints shall be Type 304 stainless steel.

   x. Non-rising stem design, double O-ring seals for non-geared valves and shall incorporate packing for geared valves.

   xi. Provide valve box, 2-inch operating nut and extension stem and stem cover, and tee handled valve wrenches.

   xii. Gate valve mechanical joint ends shall have MJ coupled restraint joints for all valves installed with this project.
SECTION 33 05 19

DUCTILE IRON PIPE

1. GENERAL
   A. Pipe shall be ductile iron and shall be manufactured in accordance with the latest edition of AWWA C150 and C151 and AWWA/ANSI C104/A21.4-Standard for Ductile Iron Pipe, Centrifugally Cast in Metal Molds or Sand-lined Molds, for the water distribution system of the Louisville Water Company. Water temperature inside the pipe will vary from approximately 34° F to 84° F. All pipe shall be furnished with push-on joints as per the latest edition of AWWA/ANSI C151/A21.51, Sec. 51.2.6.

2. PRODUCTS
   A. METAL THICKNESS REQUIRED FOR DUCTILE IRON PIPE

<table>
<thead>
<tr>
<th>Size</th>
<th>Rated Working Pressure (Meet or Exceed)</th>
<th>Nominal Metal Thickness</th>
</tr>
</thead>
<tbody>
<tr>
<td>4”</td>
<td>350</td>
<td>0.25”</td>
</tr>
<tr>
<td>6”</td>
<td>350</td>
<td>0.25”</td>
</tr>
<tr>
<td>8”</td>
<td>350</td>
<td>0.25”</td>
</tr>
<tr>
<td>10”</td>
<td>350</td>
<td>0.26”</td>
</tr>
<tr>
<td>12”</td>
<td>350</td>
<td>0.28”</td>
</tr>
<tr>
<td>14”</td>
<td>350</td>
<td>0.31”</td>
</tr>
<tr>
<td>16”</td>
<td>350</td>
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<tr>
<td>20”</td>
<td>250</td>
<td>0.38”</td>
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<td>24”</td>
<td>250</td>
<td>0.43”</td>
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<tr>
<td>30”</td>
<td>250</td>
<td>0.49”</td>
</tr>
<tr>
<td>36”</td>
<td>250</td>
<td>0.56”</td>
</tr>
<tr>
<td>48”</td>
<td>250</td>
<td>0.70”</td>
</tr>
</tbody>
</table>

B. SPECIFIC REQUIREMENTS

1. Certificate of Compliance: A certificate stating compliance with the latest edition of AWWA/ANSI C104/A21.4 shall be submitted with this bid. Records supporting compliance with the testing procedures and acceptance values established in the standard shall be made available upon request.

2. Louisville Water Company reserves the right to have either independent testing or its own employee evaluation present during production to verify compliance to applicable AWWA standards.

3. Coating: Pipe shall have an outside asphaltic coating approximately 1 mil thick. The finished coating shall be continuous, smooth, neither brittle when cold nor sticky when exposed to the sun and strongly adherent ot the pipe. The inside shall be lined with cement mortar lining and seal coated in accordance with the latest edition of AWWA/ANSI C104/A21.4 – Standard for Cement-Mortar Linings for Ductile Iron Pipe and fittings for Water. Thickness of the cement lining shall not be less than 1/6 inch for 3 to 12 inch pipe, 3/32 inch for 14 to 24 inch pipe and 1/8 inch for 30 to 48 inch pipe. Special attention is directed to strict observance of the requirements in
4. AWWA Standard C104, 4.11, relating to characteristic of asphaltic seal as to deleterious effects upon quality, color, taste or odor imparted to potable water, leaching resistance and limit of toxic substances.

5. **Joints:**

   A. Mechanical and Push-On: Mechanical and push-on joints including accessories shall conform to ANSI/AWWA C111/A21.11.

   B. Restrained: When restrained joints are required, they shall be boltless push-on type. Boltless restrained joints shall be either U.S. Pipe and Foundry “TR Flex”, American Ductile Iron Pipe “Flex-Ring”, or equal. Restrained joint pipe shall be furnished with a factory welded retaining ring. The use of field installed retaining rings such as “Gripper Rings” and “Field Lock Gaskets” will be permitted for 12” and smaller ductile iron water main only.

6. **Marking Pipe:** Each length of pipe shall be clearly marked by the manufacturer identifying the name of the manufacturer, year of manufacture, identified as being ductile iron, new weight without lining, pressure rating, metal thickness or nominal thickness, casting period and nominal length of pipe.

7. **Type and Class:** Pipe shall be of nominal 18 ft. or 20 ft. laying lengths as per the latest edition of AWWA/ANSI C151/A21.51, free of surface defects, especially pitting, with push-on type joints and shall be furnished complete with standard rubber o-ring gaskets meeting the latest edition of AWWA/ANSI C111/A21.11- Standard for Rubber Gasket Joints for Ductile Iron Pressure Pipe and Fittings.

3. MANUFACTURERS

   A. **Past accepted or used Manufacturers (or Approved Equal):**

   US Pipe          McWane
   Griffin Pipe     Clow
   American Ductile Iron

   All others shall submit technical specifications and affidavit of compliance that the pipe meets AWWA specifications as listed and all other Louisville Water Company specifications listed herein.
SECTION 33 05 19.01
POLYWRAP AND POLYTAPE FOR WRAPPING DUCTILE IRON

1. GENERAL

A. POLYETHYLENE WRAP

1. All material supplied shall be free from defects in material and workmanship and shall meet standards as stated in this specification.
2. All wrap shall be 8 mil thick Polyethylene Wrap (Tube-Type).
3. Wrap shall be furnished in rolls in appropriate to the project (no scrap pieces), non-perforated.
4. Wrap shall be tinted PMS color 299-C or LWC approved tinted blue color.
5. Materials shall be in conformance with the latest edition of AWWA Standard C105, except as otherwise stated. No markings are necessary.
7. Approved Manufacturers are Hamilton Plastics, Christy’s or Champion Plastics.
8. Contractor shall provide certificate of compliance for Polywrap.

B. V-BIO ENHANCED POLYETHYLENE WRAP

1. Zinc-Coated ductile iron pipe and fittings shall be installed with single wrapped V-Bio Enhanced Polyethylene encasement. Polyethylene encasement shall meet all the requirements for ANSI/AWWA C105/A21.5.
2. V-Bio Enhanced Polyethylene shall be three layers of co-extruded linear low-density polyethylene film that are fused into one.
3. V-Bio Enhanced Polyethylene wrap to be in contact with the pipe exterior shall be infused with a blend of anti-microbial biocide to mitigate microbiologically influenced corrosion and a volatile corrosion inhibitor to control galvanic corrosion.
5. Marking requirements for polywrap are as outlined in AWWA C105-05. Polywrap without correct markings will be rejected.
6. Polyethylene adhesive tape must be compatible with polyethylene wrap and must not be less than 5 mil thick.
1. GENERAL

A. The pipe supplied shall be Polyvinyl Chloride Pipe, cast iron O.D. base design, blue in color and manufactured in accordance with the latest edition of ANSI/AWWA C900, "AWWA standard for underground installation of Polyvinyl Chloride (PVC) Pressure Pipe and fabricated fittings, 4" through 12" for water distribution." This pipe is intended for use as municipal water pipe in the potable water distribution system of Louisville Water Company.

2. PRODUCTS

A. Certifications:
   1. The manufacturer of the pipe furnished under these specifications must be listed by the Underwriters Laboratory, be approved by the Factory Mutual System and in compliance with the National Sanitation Foundation (NSF) standard number 61.
   2. Certification of compliance with the latest edition of AWWA C900 with the testing procedures and acceptance values established in the standard shall be made available upon request. Each length of pipe, including the integral bell, shall be pressure tested to two times the AWWA rated pressure for a minimum of five (5) seconds.
   3. Louisville Water Company reserves the right to have independent testing or an its own representative evaluation present during production to verify compliance to referenced AWWA standards.

B. Type and Class:
   1. Pipe shall be of nominal 20' laying lengths. Exclusions are taken to the AWWA allowance of random lengths, length variance shall be ± 1 inch. Pipe shall have gasket bell end type joints and shall be furnished complete with gaskets in place, meeting the latest revision to ASTM F477, “Elastomeric Seals for Joining Plastic Pipe”.

C. Markings:
   1. Pipe shall bear identification markings that will remain legible during normal handling, storage, and installation. The markings shall be prescribed by AWWA Standards applied in a manner that will not reduce the strength of the pipe or otherwise damage it. The tapered end of the pipe shall have a fully-seated line encircling its circumference. Additional markings on the pipe shall include the following and shall be applied at intervals of not more than five feet:
      a. Nominal size (for example, 4 in.)
      b. PVC
      c. Dimension Ratio (DR)
      d. AWWA pressure class
      e. AWWA designation number for this standard
      f. Manufacture’s name or trademark and production record code, including year of manufacture
      g. Seal (mark) of the testing agency that verified the suitability of the pipe material for potable water service.

D. Bevel Requirements:
1. Factory-finished spigot ends must have a minimum level of 15 degrees to a maximum bevel of 22.5 degrees. The vertical face of the spigot end may not exceed 75% of pipe wall thickness and the horizontal length of the bevel shall not exceed 1.25”.

3. MANUFACTURERS

   A. PVC water main shall be manufacturered by (or approved equal):
      North American  Certainteed
      Sanderson       Diamond Plastics Royal
      Vulcan          National Pipe
      Vinylplex
SECTION 33 05 31.26

SERVICE SLEEVES

1. GENERAL

   A. Provision of SERVICE SLEEVE for installing water service line 2-inch and smaller. Service sleeve shall be used as a casing pipe installed prior to the installation of paved roads for the future service line (carrier pipe).

2. PRODUCTS

   A. Service sleeve shall be new Schedule 40 PVC pipe with a minimum 2-inch inside diameter.
   B. Schedule 40 PVC pipe shall be made in accordance to ASTM 1785 and ASTM 2466.
   C. Schedule 40 PVC pipe shall be gray in color.
   D. Schedule 40 PVC pipe shall be IPS.
   E. Schedule 40 PVC pipe shall be supplied in 20-ft length
SECTION 33 05 73

VALVE BOXES, LIDS & RISERS

LWC Valve Boxes

1. PRODUCTS

A. LWC Valve boxes are a unit and shall be delivered as a valve box set.
B. The units must conform to the enclosed drawings.
C. Contractor will be required to create molds for the valve boxes.
D. The casting shall be cast iron conforming to the latest editions of ANSI/AWWA A21.10/C110; ASTM 126, Class B; or ASTM A48, Class 30.
E. The casting shall be uniform, smooth and free of burrs, spurs and cracks.
F. The thickness and dimensions shall conform to the attached drawings.
G. The coating for general use under normal conditions shall be a petroleum-asphaltic coating approximately 1 mil thick. The coating shall be applied to the entire external portions of the unit.
H. The finished coating shall be continuous, smooth, neither brittle when cold nor sticky when exposed to the sun and strongly adherent to the casting.
I. The weight of each complete unit shall be a minimum of seventy (70) pounds.
J. Drawings are included in the bid package for clarification and measurement purposes. All units must conform to the enclosed drawings.

County 5 ¾” Valve Box Lids & Risers

K. The Lids and Risers furnished under this bid must be interchangeable with the Tyler Union
L. Two Piece 5 ¾” shaft valve boxes marked “Water”.
M. The casting shall be cast iron conforming to the latest editions of ANSI/AWWA A21.10/C110; ASTM 126, Class B; or ASTM A48, Class 30.
N. The casting shall be uniform, smooth and free of burrs, spurs and cracks.
O. The coating for general use under normal conditions shall be a petroleum-asphaltic coating approximately 1 mil thick. The coating shall be applied to the entire external portions of the unit.
P. The finished coating shall be continuous, smooth, neither brittle when cold nor sticky when exposed to the sun and strongly adherent to the casting.

2. MANUFACTURERS

A. Preapproved manufacturers are Sigma Corporation, Russell Pipe or General Foundries.
B. Preapproved manufacturers are Sigma Corporation, Russell Pipe, Star Pipe, Tyler Union or General Foundries.
SECTION 33 05 73.01

PLASTIC METER VAULTS & EXTENSION RINGS

1. PRODUCTS
   A. Meter vaults and elevator rings shall be designed to support a vertical 20,000 pound axial load equally distributed around the rim while freestanding (without horizontal support) on a flat surface with a maximum deflection of less than or equal to .5 inches.
   B. The vaults shall be designed to a minimum pipe stiffness of four (4) PSI. The pipe stiffness shall be tested in accordance with ASTM D2412.
   C. Meter vaults shall not develop environmental stress cracking or be subject to deformation, sagging or degradation in any manner while in storage or in underground applications.
   D. Meter vaults shall be resistant to moisture and both acid and alkaline conditions.
   E. Meter vaults shall be suitable to be stored outside and withstand ultra violet (U.V.) radiation and all weather conditions with temperatures ranging from -30° (degrees) to 150° (degrees) Fahrenheit.
   F. The small meter vault weight shall not exceed 50 lbs. and the large meter vault weight shall not exceed 80 lbs., and shall not be corrugated.
   G. The small meter vault shall have an inside diameter range of 19.5” to 20.2” at the top of the vault and shall be 19.0” on the bottom of the vault.
   H. The large meter vault shall have an inside diameter range of 35.75” to 36.25”.
   I. Upon request by the Project Manager, Contractor to supply manufacturer’s data showing inside diameter, outside diameter, length, pipe stiffness (testing according to ASTM D2412), section modules, vertical load carried at 0.25 inch deflection of pipe. Certified test data showing compliance with the strength requirements of this specification shall be available upon request.
   J. The interior surface area shall be of white color for reflective purposes.
   K. There shall be 2 mouse holes measuring 3” wide X 4” tall 180 degrees opposite each other at bottom of vault.
   L. Elevator rings must be compatible with the manufacturer’s vault, and with Oldcastle Precast vaults listed above.
   M. Sizes of elevator rings for the 20 x 36 vault shall be 4”, 6”, 8” and a 22 degree sloped model and 3” for the 36 x 36 vault.

2. MANUFACTURERS
   A. Pre-qualified manufacturer is Oldcastle Precast:
      Item #00202032, body HW0020-36 Blk/Wht, 2MH, SW, LVILLE
      Item #00362003 0036-36 B Body B-W 2 MsHI
SECTION 33 05 73.02

METER SETTERS

1. GENERAL
   A. The 1 1/2-inch and 2-inch Meter Setters with 1-inch bypass to be furnished shall be manufactured in accordance with these specifications and the standards of the water service industry for potable water service installation.
   B. The setter assemblies shall have dimensions in compliance with the attached drawings.
   C. These setters shall be utilized in the potable water distribution system of Louisville Water Company; water temperature will vary from 34°F to 90°F, with a maximum working water pressure of 125 psi.

2. PRODUCTS
   A. General Assembly and Shipment
      1. Copper tubing: The copper tubing shall be soft copper, Type K in all sizes and shall conform to the latest edition of AWWA C800 A.2, ASTM B88 and B88M.
      2. Fittings: The fittings shall be in accordance with the latest edition of AWWA C800 and ASTM B88 with joints as described in the attached drawing (see pages DR-1 and DR-2).
      3. Solder connections shall be lead-free and suitable for standard copper tubing.
      4. Threaded connections shall be standard iron pipe threads.
      5. Meter flanges shall be standard 1 ½ and 2-inch with support brackets and contain either EPDM or better rubber gaskets with 5/8-inch holes in wings for meter bolts.
      6. Meter assembly bottom support spreaders shall be copper.
      7. Each setter shall be packaged complete with all components and gaskets and shall be partially assembled into the following components:

         **1 1/2-INCH METER SETTER**

         i. Two (2) 90° ell with yoke bar and eye (1 1/2-inch solder x 1 1/2-inch male thread with female compression coupling)
         ii. Four (4) adapters (1 1/2-inch solder x 1 1/2-inch male thread or compression)
         iii. Two (2) tees (1 1/2-inch x 1 1/2-inch x 1-inch thread)
         iv. One (1) 1 1/2-inch angle meter valve with padlock wings on inverted key and support brackets on meter flange (1 ½ female thread on 1 ½ meter flange).
         v. One (1) 1 1/2-inch angle check valve with support brackets on meter flange (1 1/2-inch female thread on 1 1/2-inch meter flange).
         vi. Two (2) 1-inch angle meter valves on bypass with padlock wings on inverted key and a 1-inch meter coupling nut (1-inch female thread x 1-inch female thread).
         vii. Four (4) adapters on bypass (1-inch male thread x 1-inch solder).
2-INCH METER SETTER

i. Two (2) 90° ell with yoke bar and eye (2-inch solder x 2-inch male thread with female compression coupling).
ii. Four (4) adapters (2-inch solder x 2-inch male thread or compression).
iii. Two (2) tees (2-inch x 2-inch x 1-inch thread)
iv. One (1) 2-inch angle meter valve with padlock wings on inverted key and support brackets on meter flange (female thread on meter flange).
v. One (1) 2-inch angle check valve with support brackets on meter flange (female thread on meter flange).
vi. Two (2) 1-inch angle meter valves on bypass with padlock wings on inverted key and a 1-inch meter coupling nut (1-inch female thread x 1-inch female thread).

3. MANUFACTURERS

A.  

Pre-Qualified Models:
1 1/2-inch Meter Setter Ford VFH 66
A.Y. McDonald 20R621WDF 664
Mueller

2-inch Meter Setter Ford VFH 77
A.Y. McDonald 20R721WDF 774
Mueller

All other models must be pre-approved by the Project Manager.
SECTION 33 05 73.03

PIPE REPAIR SLEEVES

1. GENERAL
   A. Stainless Steel Bands - Shall be of flexible stainless steel. Consist of one or more sections. Made of #304 stainless steel per ASTM A240, minimum 20 gauge. Bands shall have applicable outside diameter (O.D.) ranges adhered to the band in the form of a stamp or label, for easy identification.

2. PRODUCTS
   A. Lugs - Shall be made of high-strength ductile iron. Designed so there is no interference between lug fingers and wrench room used to tighten the nuts.
   B. Bolts and Nuts - Shall be #304 stainless steel with rolled NC threads and treated to prevent galling. Nuts shall be #304 stainless steel, heavy hexagon head.
   C. Bolt Length - On the 4, 6 and 8 inch sleeves, the center bolt shall be 1 ½ inch longer than the standard 6 7/8 inches (shall be minimum of 8 3/8 inch). On the larger sleeves, the center bolt shall be 2 inches longer than the standard 7 inches (shall be a minimum of 9 inches).
   D. Gaskets - Shall be engineered of a rubber compound suitable for potable water. Must be gridded and overlapping to ensure adequate seal. Must meet or exceed ASTM D2000. Must be free of excessive adhesive, which could interfere with the seal.
   E. Band Lengths - Sleeves 12 inch and smaller shall be single band not less than 12 inches in length, with a five (5) bolt lug pattern. Sleeves 16 inch shall be double band and not be less than fifteen (15) inches in length with a six (6) bolt lug pattern. Sleeves 20 inch and larger shall be double band not less than 24 inches in length, with a ten (10) bolt lug pattern.
SECTION 33 05 73.04
FRAMES, COVERS, AND MONITOR CASTINGS

Light Frames & Lids

1. GENERAL
   A. All frames and lids for water meter vaults shall be iron-cast gray iron per ASTM A48, Class 25 or Ductile iron with a minimum tensile strength of 25,000 pounds.
   B. All frames and lids for water meter vaults shall be painted with a single coat of black asphaltic material, or electrostatically applied epoxy paint, the finished coating shall be continuous, smooth, neither brittle when cold nor sticky when exposed to the sun and shall be strongly adherent to the casting.
   C. All lids for water meter vaults shall have a locking assembly made of silicon bronze with a cast iron gear and two (2) washers, one (1) bronze and one (1) plastic.

2. PRODUCTS
   A. Workmanship
      1. Inside lip of the frame must be void free with a clean, uniform smooth machined like finish.
      2. The surface of the casting shall be free of adhering sand, scale, cracks and hot tears as determined by visual inspections.
      3. No repairing by plugging and welding will be accepted.
      4. All frames and lids shall be smooth and free of burrs and sharp edges.
   
   B. Dimensions
      1. Dimensions shall be in accordance with the attached drawings. A tolerance of 1/16” will be allowable on all physical dimensions.
      2. Each lid for water meter vaults shall be cast with the words “Louisville Water Company” and “Water Meter”, a minimum of 0.7 inches high as shown on the attached drawings.
      3. The lid will be pre-cast with either one (1) or two (2), two inch (2”) diameter hole(s) for remote meter reading module(s).
      4. To accommodate either one (1) hole or two (2) holes, the remote meter read modules shall sit on a flat surface as shown on the attached drawings.
      5. The two inch (2”) hole(s) shall be provided with a metal plug(s) (1 ¾” diameter shaft with a 2 ½” cap) per attached drawing, that are mechanically fastened down and securely covers the hole(s) when remote electronic meter read modules are not utilized. Plug(s) shall be securely fastened so as not to fall out of hole(s) during normal use. Plug(s) must be secure but also must be able to be removed in the field.
      6. All lids shall be supplied with plugs in place.
      7. Meter lid shall have a 0.7” high star and three water drops per attached drawings.

   C. Performance Standards
      1. Small frames and lids (light) furnished under this bid must be interchangeable with Ford Meter Box Co., model C3.
2. The frames and lids for water meter vaults shall be capable of withstanding a minimum weight load capacity of 7,500 pounds applied to a 9” diameter area centered on the lid.

3. The pentagon operating nut shall be 1 1/32” in size and shall be centered in operating nut recess per attached drawings. Operating nut shall include two (2) washers, one (1) plastic and one (1) bronze and the nut shall be engineered to allow the LWC key to attach and form a lift handle when opening and disengage from the lid after locking the lid down.

4. The pentagon nut and locking device must rotate or operate on an open lid using a maximum torque of five (5) foot pounds of pressure without damage or slippage to pentagon operating nut, stem or worm.

5. The worm style locking assembly shall be utilized with frames and lids. The lid shall overlap the frame and the locking assembly shall secure to the frame and not be restricted by more than three (3) locations of less than one (1) inch distance along the circumference of the frame.

6. Failure to meet minimum weight load and torque capacities will be cause for immediate rejection of material.

Heavy Frames & Lids

1. All frames and lids for water meter vaults shall be iron-cast gray iron per ASTM A48, Class 25 or Ductile iron with a minimum tensile strength of 25,000 pounds.

2. All frames and lids for water meter vaults shall be painted with a single coat of black asphaltic material, or electrostatically applied epoxy paint, the finished coating shall be continuous, smooth, neither brittle when cold nor sticky when exposed to the sun and shall be strongly adherent to the casting.

3. All lids for water meter vaults shall have a locking assembly made of silicon bronze with a cast iron gear and two (2) washers, one (1) bronze and one (1) plastic.

A. Workmanship
   1. Inside lip of the frame must be void free with a clean, uniform smooth machined like finish.
   2. The surface of the casting shall be free of adhering sand, scale, cracks and hot tears as determined by visual inspections.
   3. No repairing by plugging and welding will be accepted.
   4. All frames and lids shall be smooth and free of burrs and sharp edges.

B. Dimensions
   1. Dimensions shall be in accordance with the attached drawings. A tolerance of 1/16” will be allowable on all physical dimensions.
   2. Each lid for water meter vaults shall be cast with the words “Louisville Water Company” and “Water Meter”, a minimum of 0.7 inches high as shown on the attached drawings.
3. The lid shall be pre-cast with either one (1) or two (2), two inch (2”) diameter hole(s) for remote meter reading module.
4. To accommodate either a one (1) hole or two (2) holes, the remote meter read module shall sit on a flat surface as shown on the attached drawings.
5. The two inch (2”) hole(s) shall be provided with a metal plug(s) (1 ¾” diameter shaft with a 2 ½” cap per attached drawing) that are mechanically fastened down and securely covers the hole(s) when electronic meter read modules are not utilized. Plug(s) shall be securely fastened so as not to fall out of hole during normal use. Plug(s) must be secure but also must be able to be removed in the field.
6. All lids must be supplied with plugs in place.
7. Meter lid shall have a 0.7” high star and three water drops as per attached drawings.

C. Performance Standards
1. Small frames and lids (heavy) must be interchangeable with Ford Meter Box model C3H.
2. The frames and lids for water meter vaults shall be capable of withstanding a minimum weight load capacity of 20,000 pounds applied to a 9” diameter area centered on the lid.
3. The pentagon operating nut will be 1 1/32” in size and shall be centered in operating nut recess per attached drawings. Operating nut shall include two (2) washers, one (1) plastic and one (1) bronze and the nut shall be engineered to allow the LWC key to attach and form a lift handle when opening and disengage from the lid after locking the lid down.
4. The pentagon nut and locking device must rotate or operate on an open lid using a maximum torque of five (5) foot pounds of pressure without damage or slippage to pentagon operating nut, stem or worm.
5. The worm style locking assembly shall be utilized with frames and lids. The lid shall overlap the frame and the locking assembly shall secure to the frame and not be restricted by more than three (3) locations of less than one (1) inch distance along the circumference of the frame.
6. Failure to meet minimum weight load and torque capacities shall be cause for immediate rejection of the bid.

Monitor Cover: Flange, Ring and Lid

1. Monitor covers shall consist of a flange, ring and lid.
2. Monitor covers for water meter vaults shall be iron-cast gray iron per ASTM A48, Class 25 or Ductile iron with a minimum tensile strength of 25,000 pounds.
3. All Monitor Covers for water meter vaults shall be painted with a single coat of black asphaltic material, or electrostatically applied epoxy paint, the finished coating shall be continuous, smooth, neither brittle when cold nor sticky when exposed to the sun and shall be strongly adherent to the casting.
4. All lids for water meter vaults shall have a locking assembly made of silicon bronze with a cast iron gear and two (2) washers, one (1) bronze and one (1) plastic.
5. Dimensions shall be in accordance with the attached drawings. A tolerance of 1/16” will be allowable on all physical dimensions.

A. Workmanship
   1. Inside lip of the ring must be void free with a clean, uniform smooth machined like finish.
   2. The Monitor Cover components shall be free of adhering sand, scale cracks and hot tears as determined by visual inspections.
   3. No repairing by plugging and welding will be accepted.
   4. The Monitor Cover components shall be smooth and free of burrs and sharp edges.

B. Dimensions
   1. Each lid shall be cast with the words “Louisville Water Company” and “Water Meter”, a minimum of 0.7 inches high as shown on the attached drawings. The lid shall be pre-cast with two (2) two inch (2”) diameter holes for remote meter reading module, per attached drawings.
   2. To accommodate the remote meter read module, the two (2) holes shall sit on a flat surface as shown on the attached drawings.
   3. The 2” holes shall be provided with a metal plug (1 ¾”) diameter shaft with a 2 ½” cap per attached drawing) that is mechanically fastened down and securely covers the holes when electronic meter read modules are not utilized. Plugs shall be securely fastened so as not to fall out of hole during normal use. Plugs must be secure but also must be able to be removed in the field.
   4. All lids must be supplied with plugs in place.

C. Performance Standards
   1. Monitor lids must be interchangeable with Ford Meter Box model RML-11 and the ring and lid must be interchangeable with Ford Meter Box model RR-11.
   2. The Monitor Cover assembly for water meter vaults shall be capable of withstanding a minimum weight load capacity of 20,000 pounds applied to a 9” diameter area centered on the lid.
   3. The pentagon operating nut shall be 1 1/32” in size and shall be centered in operating nut recess per attached drawings and operating nut will include two (2) washers, one (1) plastic and one (1) bronze and the nut shall be engineered to allow the LWC key to attach and form a lift handle when opening and disengage from the cover after locking the cover down.
   4. The pentagon nut and locking device must rotate or operate on an open lid using a maximum torque of five (5) foot pounds of pressure without damage or slippage to pentagon operating nut, stem or worm.
   5. Monitor lid must have center lifting bar cast in place. The worm style locking assembly shall be utilized with rings and lids. The lid shall overlap the ring and the locking assembly shall secure to the ring at any point around the 360 degree circumference of the ring opening.

Elevator / Riser Rings for Small Meter Vault Frames & Lids and Monitor Covers
   1. All castings shall be iron-cast gray iron per ASTM A48, Class 25 or ductile iron with a minimum tensile strength of 25,000 pounds.
2. All castings shall be painted with a single coat of black asphaltic material, or electrostatically applied epoxy paint, the finished coating shall be continuous, smooth, neither brittle when cold nor sticky when exposed to the sun and shall be strongly adherent to the casting.

3. Workmanship of castings must be void free with a clean, uniform smooth machined-like finish. The surface of the casting shall be free of adhering sand, scale, cracks and hot tears as determined by visual inspections. No repairing by plugging and welding will be accepted. All castings shall be smooth and free of burrs and sharp edges.

4. Risers furnished under this bid shall work with Ford Meter Box Co. small frames and lids, model C3, C3H, Meter Box Covers M3C, as well as Bingham and Taylor’s BTC-3 and BTC-3H. Risers for monitor covers shall work with Ford Meter Box model RR-11.

5. Riser dimensions shall be in accordance with attached drawings. A tolerance of 1/16” will be allowable on all physical dimensions except brass hook anchor hole with a 1/32” + only (not less).

6. Hooks, bolts and nuts shall be bronze or zinc coated hardened steel.

7. Hex-head bolts and nuts for risers shall be carbon steel and meet ASTM 325 Type 1.

8. Castings shall be capable of withstanding a minimum weight load capacity of 20,000 pounds when installed with the meter vault frames and lids or monitor covers.

9. The minimum weight load capacity certification will be required from an independent engineering testing company or an in house engineering department prior to award of any bid.

<table>
<thead>
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<th>Dimensions</th>
<th>Light Frame &amp; Lid</th>
<th>Heavy Frame &amp; Lid</th>
<th>Monitor Frame &amp; Lid</th>
<th>Elevator/Riser Rings for Small Meter Vault J-Hook Style 1-½ Inch Height</th>
<th>Elevator/Riser Rings for Small Meter Vault J-Hook Style 3 Inch Height</th>
<th>Elevator/Riser Rings for Small Meter Hex-Head Bolt style 3 Inch Height</th>
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<td>5105</td>
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3. Manufactures

A. The following are prequalified manufacturers for Frames and Lids:
   1) Ford Meter Box
   2) Bingham and Taylor
   3) General Foundries
   4) Vestal Industries
MONITOR FLANGE AND RING

SECTION "B-D"    SECTION "C-G"

MONITOR COVER RING

PLAN VIEW

MONITOR COVER FLANGE
LOCK NUT ASSEMBLY

- Brass Nut
- Brass Washer
- Plastic Washer
- Flat Washer
- Lock Nut
- Furniture Washer

SECTION "A-A"

NOTE: Manufacturer's instructions. Use as necessary to reference.

PLAN VIEW

CENTERUDING BAR

2 QUIET DRILL TIP
NOTE: PLUG DESIGN SHALL SECURELY COVER HOLE WHEN ELECTRONIC METER READ MODULES ARE NOT BEING UTILIZED. IF PLUG DESIGN DOES NOT SPECIFICALLY MEET MEASUREMENT CRITERIA IT WILL BE EVALUATED FOR SECURITY & DURABILITY.

EDGE OF PLUG SHALL NOT EXCEED 3/8" ABOVE SURFACE OF LID

LOUISVILLE WATER COMPANY
560 S. 10TH STREET • LOUISVILLE, KENTUCKY 40202 • (502) 564-3600
GREGORY C. HEITZMAN – PRESIDENT
JAMES H. BARKMILL – VICE PRESIDENT/CHIEF ENGINEER

STANDARD DRAWING
CAST METER LID PLUG

DATE
AUGUST 2009
SCALE
NONE
DRAWING NO.
5109
SHEET 1 OF 1
SECTION 33 05 81
ALUMINUM HATCHES

1. PRODUCTS

A. Hatch shall have an H-20 load capacity to handle vehicular traffic.
B. Hatch channel frame and door panel must be made of ¼” aluminum diamond plate.
C. Hatch channel frame must be 6” in depth to mount flush, top and bottom, when installing a 6” concrete slab top.
D. Hatch must be equipped with a #304 stainless steel hold open arm and release mechanism to secure the door once it is opened.
E. Top of hatch door must close flush with the top of the frame.
F. Hatch door must open at 90º (degrees).
G. All hinges and fastening hardware shall be #304 stainless steel.
H. Unit shall lock using a #304 stainless steel slam lock with removable key wrench that will be provided with each hatch.
I. Hatch shall have a 1 ½” drain hole located inside the channel frame. Any re-enforcement shall not protrude outside of the exterior rectangular frame.
J. Hatch shall come equipped with a #304 stainless steel compression spring to counter balance the door weight and resist downward pressure while being closed.
K. Hatch shall come equipped with a recessed #304 stainless steel or better handle to assist in opening and closing the door. The top of the handle shall be recessed a minimum of ½” below the top surface of the hatch.
L. Louisville Water Company standard frame opening size will be 30” x 36”.
M. Hatch Lid shall have four (4) spaces with 4” diameter clearance from any re-enforcement to allow four (4) holes to be drilled by others, of 4” in diameter at locations determined by the manufacturer. Locations shall not interfere with the loading design capacity.

2. Pre-qualified manufacturers for model 30 x 36 aluminum hatches are:

- USF Fabrication
- Cierra/Babcock Davis and Halliday
- EJ USA
- or approved equal
SECTION 40 05 17

COPPER TUBING

1. PRODUCTS
   
   A. A Purchase Order number must appear on all bills of lading and invoices.
   B. Copper shall be Type K soft, free from defects, pinholes, kinks, and shall be rounded.
   C. The material supplied shall be in conformance with the latest edition of the AWWA C800 Standard, ASTM B88 and B88M.

2. MANUFACTURERS
   
   A. The prequalified manufactures are as follows or approved equal:

      Cerro   Weiland
      Howell   Great Lakes
      Mueller

SECTION 40 05 61.23

SWING CHECK VALVES

1. GENERAL

   A. The swing check valves shall have a cast iron or ductile iron body and cover. The cast iron shall equal or exceed the requirements of ASTM A-126, Class B with a tensile strength greater than 31,000 PSI. Ductile iron shall conform to ASTM A-395 or ASTM A-536.

2. PRODUCTS

   A. Swing check valves must be certified for use in drinking water in accordance with NSF/ANSI 61 and are Certified Lead-Free per NSF/ANSI 372. Every valve is to be tested in accordance with and is certified to AWWA C508.

   B. The valve shall have a ductile iron or stainless steel clapper disc certified for use in drinking water in accordance with NSF/ANSI 61 and are Certified Lead-Free per NSF/ANSI 372. The clapper shall open fully to provide a net flow not less than the nominal pipe area. The disc shall bear against a stop in the full open position located to withstand impact or flow pressure which might damage the disc and related parts.

   C. The clapper disc shall have a composition disc seating surface of EPDM rubber or better, conforming to the requirements of AWWA C508.

   D. The hinge pin shall be of stainless steel and provide free rotation of the clapper disc.

   E. The machined seat ring shall screw into the valve body and provide a uniform seating surface for the clapper.

   F. All internal parts shall be readily accessible through the valve cover.

   G. Cover and flange nuts and bolts shall be type #304 stainless steel.

   H. Cover and flange gaskets shall be EPDM or BUNA-N rubber, 1/8 inch thick and of uniform dimensions, conforming to the requirements of AWWA C508.

   I. The ends shall be flanged and shall conform in dimensions and drilling to ANSI B16.1, Class 125.

   J. The valves shall conform to all applicable requirements of AWWA C508, “Standard for Swing Check Valves for Waterworks Service, 2 inch through 24 inch NPS and NSF/ANSI 61 and are Certified Lead-Free per NSF/ANSI 372.”

   K. The coating furnished shall be suitable for potable water service and shall conform to AWWA C550, “Protective Internal Coatings for Valves and Hydrants.”

   L. All internal and external surfaces except finished or bearing surfaces shall be shop cleaned and coated in accordance with this specification and applicable Steel Structures Painting Council specifications (SSPC).

   M. The surface shall be free of irregularities, burrs and sharp or rough edges prior to the application of the coating.

   N. Surface preparations for fusion bonded epoxy coating system shall conform with SSPC SP10, “White Metal Blast Cleaning.” The fusion bonded epoxy coating shall be suitable for ferrous and non-ferrous metals subject to chemical corrosion and/or physical abrasion. Preheat and cure requirements of the manufacturer shall be observed. Dry powder shall be spray applied uniformly to achieve a minimum final dry film thickness of 8 mils.
O. The selected coating system specifications shall be submitted for approval. A light clear color shall be used to enhance inspection.

P. All swing check valves shall be guaranteed against defects in materials and workmanship for a period of one (1) year from date of shipment. Parts to replace those in which a defect has developed within such period will be supplied without charge, piece for piece, upon proper proof of defect.

Q. Swing check valves shall be guaranteed to operate under a working pressure of 150 PSI, without leakage or damage to any parts. Valves shall be factory tested at 350 PSI.

R. The valve body and cover shall be hydrostatically tested to withstand 350 PSI. No leakage through the body joints shall occur for one (1) minute.

S. Seat and disc closure shall be hydrostatically tested to withstand 175 PSI differential pressure against the outlet end. Maximum permissible leakage shall be one (1) fluid ounce per hour per inch of nominal valve size.

T. The valve casting shall have cast markings or a permanently affixed nameplate identifying the manufacturer, valve size, working pressure, flow directions (arrow) and year of manufacture.
SECTION 40 05 61.24
FLAT FACED FLANGED SPOOL PIECES

1. GENERAL

A. All steel pipe and fittings listed in Section 2 Paragraph A1 and Section 3 Paragraph A, below shall conform to the requirements of the latest editions of the following AWWA specifications:
   - C-800- C200: Steel water pipe 6” and larger
   - C-207: Steel pipe flanges
   - C-210: Liquid epoxy coating systems for interior and exterior of steel water pipelines.

2. PRODUCTS

A. All Spool pieces must have flat faced flanges.

B. **Description – Large Meter By-Pass and Test Spools**
   Steel flanged spool with one (1) 2” female Standard Iron Pipe (FIP)) threaded steel outlet. (Weldolets) Outlets will be installed between flanged eyelets to allow suitable clearance so that nuts and bolts may be inserted through the flanges.

   Nominal Lengths
<table>
<thead>
<tr>
<th>Nominal Size</th>
<th>Length</th>
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<tbody>
<tr>
<td>3 Inch</td>
<td>7 Inch</td>
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<tr>
<td>4 Inch</td>
<td>7 Inch</td>
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<tr>
<td>6 Inch</td>
<td>7 ½ Inch</td>
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<tr>
<td>8 Inch</td>
<td>8 Inch</td>
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</table>

C. **Description- Large Meter By-Pass Spools**
   Steel flanged spool with two (2) 2” female Standard Iron Pipe (FIP) threaded Steel outlet. (Weldolets) Outlets will be installed between flanged eyelets to allow suitable clearance so that nuts and bolts may be inserted through the flanges. Outlets shall be spaced 180° apart.

   Nominal Lengths
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<thead>
<tr>
<th>Nominal Size</th>
<th>Length</th>
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<tr>
<td>3 Inch</td>
<td>7 Inch</td>
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<tr>
<td>4 Inch</td>
<td>7 Inch</td>
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<tr>
<td>6 Inch</td>
<td>7 ½ Inch</td>
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<tr>
<td>8 Inch</td>
<td>8 Inch</td>
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D. **Pipe**

Pipe shall be Schedule 40 black and shall meet or exceed the latest edition of AWWA standards as follows:

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<tbody>
<tr>
<td>AWWA</td>
<td>C-200</td>
<td>Steel Pipe</td>
</tr>
<tr>
<td>ASTM</td>
<td>A120</td>
<td>Welded Steel</td>
</tr>
<tr>
<td>AWWA</td>
<td>C-800</td>
<td>Service Lines</td>
</tr>
</tbody>
</table>

E. **Preparations of the Ends**

The ends shall be plain end and fitted with flat faced flanges and shall conform to and tested with the latest edition of AWWA Standard C-200 “Steel Water Pipe”.

Steel Weldolet With Female Standard Iron Pipe Thread (FIP)

<table>
<thead>
<tr>
<th>Schedule</th>
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<tbody>
<tr>
<td><strong>End Preparations</strong></td>
<td>Threaded Female Outlets</td>
</tr>
<tr>
<td><strong>Strength Requirements</strong></td>
<td>Conform to latest editions of ANSI B16.9, B16.11, ASTM A-105</td>
</tr>
</tbody>
</table>

F. **Flanges**

1. Flanges shall be flat faced AWWA Standard steel hub slip-on conforming with the latest edition of AWWA Standard C-207 – “Steel Pipe Flanges For Water Works Service – Sizes 4 inch through 144 inch”.


3. The dimensions and drilling shall conform with the latest edition of AWWA Standard C-207, Table 3, Class D.

G. **Coating**

1. The coating shall be high solid epoxy coating/Porter coating #7536 or equal and must conform to the latest edition of AWWA C-210 “Liquid Epoxy Coating Systems for the Interior and Exterior of Steel Water Pipelines” and must be EPA approved for potable water linings.

2. The application instructions shall be in strict adherence with manufacturer’s instructions and the latest edition of AWWA Standard C-210.

3. Surface preparations shall be performed and all mill scale shall be removed prior to the application of the coating.

4. Two (2) coats shall be applied and the finished coating shall be free of holidays and pinholes and have a minimal dry film thickness of 10 to 12 mils.

5. Threaded flanges shall be cleaned and with no obstruction to the threads.
H. Attachment of Weldolet

1. The pipe of depth and tap drill size shall be in compliance with the attached sheet Standard Drawing #9004 Weldolet Fitting.
2. The weld fillet shall conform to the latest edition of AWWA Standard C-200, “Steel Water Pipe”.

I. Welded Joints

1. The manufacturer shall be responsible for the quality of all work performed by his organization and meet the latest edition of the standard qualification procedure of the American Welding Society and the latest edition of AWWA C-207.

J. Handling

1. Handling and shipping shall be in compliance with the latest edition of AWWA C-200, “Steel Water Pipe”.
2. Finished spools shall be stacked on pallets with sufficient spacers or pads to prevent damage to the spool pieces and/or the coatings.
3. Spool pieces showing chips or abrasions will be rejected. The contractor at his expense shall replace or recondition each rejected section.
SECTION 40 05 61.25

MJ RESTRAINED JOINT ADAPTERS

1. GENERAL

   A. A compact, bolt through, Mechanical Joint (MJ) Restrained Adapter designed to connect MJ valves to MJ fittings, or MJ fittings to other MJ fittings at a linear distance not to exceed one and one-half inches shall be provided. The design of the restraint shall be such that it can replace the piece of pipe commonly needed to join an MJ fitting to another MJ fitting or valve. The restraint shall be designed to eliminate the need for MJ glands and rubbers.

2. PRODUCTS

   A. Restrained Adapter shall be an integral casting, i.e. no welds and made of ductile iron conforming to ASTM A80-55-06 and rated at 350 psi
   B. Restrained Adapter shall be supplied with NSF 61, 5-mil fusion bonded epoxy coating.
   C. The same design of Restrained Adapter shall be available in sizes 4” to 20”. Restrained Adapter and accessories (MJ gaskets, nuts and bolts) shall be packaged in one (1) box.
   D. Mechanical Joint gasket shall be Styrene Butadine Rubber (SBR) or approved equal.
   E. Bolts shall be weathering steel (Corten). Nuts shall be SAE Grade 2 steel with black oxide coating. For restraint sizes 4” to 8”, bolt length shall be 5”. For restraint size 12” to 20”, bolt length shall be 6”.

3. MANUFACTURERS

   A. Restrained Joint Adapters shall be:

      Star Pipe Series 100 MJ, or approved equal.
SECTION 40 05 61.26

BELL JOINT CLAMPS

1. PRODUCTS

A. The joint clamp must be designed to fit existing and new pipe and fittings with a spigot end.
B. Joint clamps must be designed for use on joints with working pressure up to 125 PSI.
C. Clamps must be ductile iron and shall have asphaltic coating of approximately 1 mil thick. All bolts must be low alloy Cor-ten and all thread.
D. Rubber gaskets must not require additional fasteners or restraints to remain securely attached to clamps during assembly.
E. Each Bell Joint Clamp provided by the manufacturer shall be packaged and contain all the necessary parts and materials required to install the bell joint clamp on the pipe.
F. The joint clamp shall allow reasonable room for impact socket thickness to ensure standard air impact tools can easily access bolts and nuts on clamps, in a manner that allows standard air/impact tools to assemble, disassemble, tighten or loosen bell joints clamps.
G. Clamp shall include the following standard items:
   A. QStandard Hook Assembly
   B. Body Segment
   C. Shoe
   D. EPDM Gasket

2. MANUFACTURERS

A. Clamp shall be proportionally designed for 48” pipe and supplied as Romac bell joint leak clamp BJLC or approved equal.
SECTION 40 05 61.27

DUCTILE IRON PIPE RESTRAINED JOINT GASKETS

1. GENERAL

   A. The restrained joint gaskets shall be designed for use on Louisville Water Company ductile iron pipe meeting the following specifications herein “Ductile Iron Pipe, Pages 0015-01 and 0015-02”.

2. PRODUCTS

   A. The gaskets shall be used in pressurized ductile iron to prevent the joints from separating due to thrust forces.
   B. The gaskets shall be pressure rated to the pressure class of the pipe and fittings. Restrained joint gaskets for pipe 4” to 24” shall have a minimum pressure rating of 250 PSI.
   C. The gaskets shall conform to the latest edition of the AWWA/ANSI C111/A21.11.
   D. The rubber shall be made of EPDM or SBR.
SECTION 40 05 61.28

RESTRAINT JOINT CLAMPS

1. GENERAL

   A. Mechanical joint restraint shall include a restraining mechanism which, when actuated, imparts wedging against the entire circumference of the pipe, increasing its resistance as the pressure increases. Mechanical joint restraints utilizing set screws are not approved for sizes 4” to 12”.

2. PRODUCTS

   A. Glands shall be manufactured of ductile iron conforming to the latest edition of ASTM A536.
   B. Restraining devices shall be of ductile iron heat treated to a minimum hardness of 370 BHN. They shall have a working pressure of at least 250 PSI with a minimum safety factor of 2:1.
   C. Dimensions of the gland shall be such that it can be used with the standardized mechanical joint bell and tee-head bolts, confirming to the latest editions of ANSI/AWWA A21.11 and C153/A21.53.
   D. Restraint joint clamps from 4” to 12” shall fit both PVC and Ductile Iron Pipe.
   E. Restraint joint clamps from 16” or larger shall fit only Ductile Iron pipe.
   F. Mechanical joint restraint shall include a restraining mechanism which, when actuated, imparts wedging against the pipe, increasing its resistance as the pressure increases.

3. MANUFACTURERS

Prequalified manufactures for Restraint Joint Clamps (or approved equal) are:

Romac        Star
Ford grip rings for Ductile Iron Pipe 4”-24”    Ebba Iron Sigma
PART 1 - GENERAL

1.1 SUBMITTALS

A. Submit shop drawings.
   1. Include all fittings, bends, outlets, restrained joints, tees, special deflection bells, adapters, solid sleeves and specials.
   2. Include manufacturer's drawings and specifications providing complete details of all items.
   3. All other pertinent information for all items to be furnished; product data to show compliance of all couplings, supports, fittings, coatings and related items.

B. Submit the name of the fitting suppliers.

C. Submit Catalog cuts and installation instructions for boltless restrained joint pipe, and mechanically restrained and flanged connections to valves and fittings.

D. If mechanical coupling system is used, submit piping, fittings, and appurtenant items which will be utilized to meet system requirements.

E. Submit Certification that all bolts to be furnished conform to referenced standards.

F. Submit information on all warranties.

PART 2 - PRODUCTS

2.1 FITTINGS

A. General
   1. Pipe fittings shall be ductile iron and meet the requirements of ANSI/AWWA C110/A21.10 or AWWA C153/A21.53.
   2. Fittings shall have the same pressure rating, as a minimum, of the connecting pipe. Minimum pressure rating is 350psi for 20-inch diameter and smaller.
   3. Fittings shall be provided with the same joints and couplings that match the pipe restraining method.
      a. Push On Joints
         i. Mechanical Joint Fittings (and Valves)
ii. 4”-12” Utilize Romac Gripper Glands or Bolt-Through Glands (e.g. Foster Adapters)

iii. 16”-20” Utilize EBAA Iron MegaLug

b. Boltless Restrained Joints
   i. 20” and Smaller: Mechanical Joint Fittings, or Boltless Restrained Fittings (same manufacturer as pipe), or Friction type restrained glands such as Megalug, or Mechanical Joint Coupled End Joint
   ii. For >20”: Boltless Restrained Fittings (same manufacturer as pipe). The use of friction type restrained joints such as Megalugs shall not be allowed for piping greater than 20-inch diameter. Valves may be either Boltless Restrained or Mechanical Joint Coupled End Joint with 316 stainless steel bolts.

c. Flanged Joints = AWWA Flanged Joint Fittings

4. Closures shall be made with restrained mechanical joint ductile iron solid sleeves.

2.2 COUPLINGS

A. General
   1. Couplings shall meet and be similar to pipeline restraining system.
   2. Couplings shall be manufactured for potable water use using standard materials meeting NSF 61 and 372 and AWWA standards.
   3. Provide restraining tabs, eyelets or the like where necessary.
   4. Couplings shall be from reputable potable water manufactures such as EBAA Iron, Romac, Smith-Blair, Krausz, Dresser, and Ford Meter Box.

B. Restrained Flange Adapters
   1. Ductile Iron – ASTM A536, Grade 65-45-12
   2. Flanged – ASME/ANSI B16.1, Class 125; match pipe system
   3. Allowable joint deflection of 5-degrees
   4. Fully restrained with tie-rods/gussets to limit movement after installation
   5. Minimum of six (6) restraining T-bolts and nuts made of high strength low alloy steel, coarse thread meeting AWWA C111.
   6. Wedges acceptable; No set-screws allowed
   7. Fusion-bonded NSF 61 epoxy coating, interior and exterior
   8. Romac Restrained Flanged Coupling Adapter (RFCA), Smith Blair Style 911/912 Flange-Lock Restrained FCA, Dresser Style 127 (restrained), or approved equal

C. Restrained Dismantling Joint
   1. Compatible with flanged fittings
   2. Adjustable length of at least 2.5 inches
   3. Allowable deflection of a minimum of 1.5 degrees
   4. Ductile Iron – ASTM A536, Grade 65-45-12
5. Flanged – ASME/ANSI B16.1, Class 125; match pipe system
6. Restrained with tie-rods to limit movement after installation
7. Minimum of four (4) restraining T-bolts and nuts made of high strength low alloy steel, coarse thread meeting AWWA C111.
8. Fusion-bonded NSF 61 epoxy coating, interior and exterior
9. Romac DJ400 or approved equal

D. Dresser Style Couplings
1. Shall consist of two steel follower rings, two resilient gaskets, one steel middle ring, EPDM rubber wedge, and a set of steel follower trackhead bolts.
2. Steel to Steel – prepare ends per manufacturer’s recommendations
3. Externally restrained / rodded (stainless steel)
4. Romac 501 or approved equivalent

E. Bolt-through (Foster Adapters)
1. NSF 61, 7-mil fusion bonded epoxy conforming to AWWA C116/A21.16-09 as well as the coating, surface preparation and application requirements of ANSI/ AWWA C550.
2. Long-bolt and short-bolt packs as necessary.
3. Foster Adapter by In Fact, or approved equal

F. MegaLug
1. MegaLug by EBAA Iron or approved equal
2. Fusion bonded epoxy
3. Domestic Iron

G. Restrained Transition Couplings – (steel vault to ductile iron water main)
1. Restrained couplings Typically used to join steel pipe (e.g. from vault) to ductile iron pipe water main.
2. Insulating Coupling with separate insulated restraining rods system including rod sleeves, isolation washer/hardware kit.
3. Style shall be from steel pipe size to ductile iron pipe size.
4. Coupling shall have factory fusion-bonded epoxy coating or approved equal.
5. The restraints or double end rods and nuts shall be manufactured of stainless steel nuts and bolts or have a factory-applied corrosion-resistant coating.
6. Coupling shall incorporate dissimilar metals insulating boot and gasket kit including isolation sleeves for tie-rods.
7. The couplings shall be insulating couplings with insulated restraining rods from vault to pipe.

2.1 CORROSION PROTECTION

A. Interior Coatings
1. Ductile iron fittings shall have a cement mortar lining and seal coat in accordance with AWWA C104/A21.4.

2. Fittings
   a. Buried fittings may be either factory fusion-bonded epoxy coated per AWWA C550, or cement mortar lined seal coat in accordance with AWWA C104/A21.4. Lining shall be NSF 61 certified.

2.2 GASKETS

A. General Materials
   1. All gasket materials shall comply with Table 5-1 of AWWA M-41 and per AWWA C110, C111, and C115
   2. Rubber-gasket joints shall conform to AWWA C111
   3. Gaskets shall have proven performance in the potable water industry for resistance to chlorinated and chloraminated water systems.
      i. Generally EPDM material shall be used for all pipes, fittings and valves.
   4. Gaskets shall be supplied by the pipe or fitting manufacturer.
   5. Comply with applicable joint type and pressure rating of the pipe system.

B. Push-On Joints:
   1. EPDM material
   2. Nitrile (NBR) shall be used within 200 feet of any buried underground petroleum storage tank
   3. “Restraining Gaskets”
      i. Shall be used minimum within 200 feet of any facility such as a tank, pump station or control valve vault (e.g. PRV) or as shown on plans for pipe sizes <16-inches.
      ii. US Pipe Field-Lok, or American Fast-Grip, or approved equal.

C. Flanged Joints
   1. Gaskets shall be full face
   2. Pre-punched holes
   3. Minimum 1/8" thick
   4. EPDM or Viton material
   5. Special pressure rated for 350psi such as US Pipe “Flange-Tyte” or American “Toruseal” or approved equal.

D. Flange Isolation Kits
   1. Isolating and Sealing Gasket
      a. One full faced isolating and sealing gasket, LineBacker Type “E”, 1/8” thick, G-10 retainer containing a precision tapered groove to accommodate the controlled compression of a Teflon (or Viton) quad-ring sealing element. Sealing element placement shall accommodate either flat, raised face or RTJ flanges. The quad-ring seal shall be pressure energized. The G-10 retainer shall have a 550
volts/mil dielectric strength and a minimum 50,000 psi compressive strength. The full faced flange isolating gasket shall be 1/8” less in I.D. than the I.D. of the flange in which it is installed.

2. Full Length Bolt Isolating Sleeves
   a. One full length G-10 sleeve (extending half way into both steel washers) for each flange bolt. The G-10 shall be a 1/32 inch thick tube with a 400 volts/mil dielectric strength and water absorption of 0.10% or less.

3. Washers
   a. Two, 1/8 inch thick, G-10 isolating washers for each bolt. Their compressive strength shall be 50,000 psi, dielectric strength 550 volts/mil and water absorption of 0.10% or less. Two, 1/8 inch thick zinc plated, hot rolled steel washers for each bolt. The I.D. of all washers shall fit over the isolating sleeve and both the steel and isolating washers shall have a same I.D. and O.D.
SECTION 40 05 61.30

REPAIR COUPLING AND GASKETS

1. GENERAL

   A. Center Ring, End Ring and Gaskets
      Standard couplings shall have the ability to be used as a straight coupling as well as a transition coupling.

2. PRODUCT

   A. Couplings shall be ductile iron per ASTM A536 or greater and shall be shop coated for protection during shipment and storage. Ends must have a smooth inside taper for uniform gasket seal. The 4, 6 and 8 inch couplings shall have a center ring length of a minimum of five (5) inches. The 10-12 inch couplings shall have a center ring length of minimum of six (6) inches. The 14-16 inch and larger couplings shall have a center ring length of a minimum of seven (7) inches.
   
   B. Center rings shall have applicable outside diameter (O.D.) ranges posted on the barrel for easy identification. This may be in the form of stamp or adhered label.
   
   C. Gaskets shall be sized to fit standard cast and ductile iron pipe and shall be engineered of rubber compound suitable for potable water lines per ASTM D2000. Gaskets must have the size embossed for easy identification.
   
   D. Transition Rings and Gaskets
      Transition rings and gaskets must be sized to be used with repair couplings to provide transition in outside diameter (O.D.) ranges from standard pipe to oversized pipe as indicated by outside diameter (O.D.) ranges.
   
   E. Bolts and Nuts
      Bolts and Nuts shall be trackhead with a heavy hexagon nut. Bolts and nuts shall be #304 stainless steel with rolled threads and treated to prevent galling.

3. MANUFACTURERS

   Acceptable Manufacturers (or approved equal):
   
   Ford Meter Box     Powerseal
   JCM                 Romac
   Mueller             SmithBlair
SECTION 40 05 65.23
VALVES AND APPURTENANCES

1. GENERAL

A. All valves furnished under this specification shall conform to the latest edition of AWWA C509 “Standard for Resilient Seat Gate Valves for Water Systems” or AWWA C515 Standard, “Reduced-Wall, Resilient-Seated Gate Valves for Water Supply”. Protective interior shall be provided meeting all requirements of the latest edition AWWA C550 Standard, “Protective Interior Coating for Valves and Fire Hydrants” (latest edition). Only ductile iron bodies will be accepted.

B. Catalog data, net weight and certified drawings as per the latest edition of Section 4.1, 4.2, and 4.3 of AWWA C509 and/or AWWA C515 Standards (latest editions) shall be furnished with submittal.

2. PRODUCTS

A. Resilient-seated gate valves shall conform in all respects to ANSI/AWWA C515-09 with non-rising stems, fully bronze mounted with O-ring seals. Stems shall be made of one piece as per the requirements of AWWA C509 and/or AWWA C515 Standards (Section 4, latest editions). Valves shall be of standard manufacture and of the highest quality both as to materials and workmanship and shall conform to the latest revisions of AWWA Specification C-500. Valves shall have a rated working pressure of 250 psi, and test pressure of 500 psi and shall be opened by turning clockwise only.

B. All internal components shall be able to withstand without damage or distortion an input torque of 50 ft-lbs. above that listed in the torque test in Section 5 of the AWWA C509 and/or AWWA C515 Standards (latest edition). All test results pertaining to Section 5 of AWWA C509 and/or AWWA C515 Standards (latest edition) shall be furnished upon request.

C. All bonnet and packing gland nuts and bolts, and operator retainer nuts or pins shall not be less than #304 stainless steel. All bolts and fasteners shall be non-metric. Bonnets for 4” diameter gate valves shall have four (4) bolts. Bonnets for 6” – 12” diameter shall have at least six (6) bolts. Bonnets for 16” diameter and larger shall have bolts per manufacturer recommendation.

D. All bonnet and packing gland bolts shall be zinc or cadmium electroplated steel; packing gland bolts shall have bronze nuts.

E. Gate Valves shall be designed for buried service where groundwater may completely submerge the valve and actuator. Gate valves shall be furnished with mechanical joint end connections with stainless steel hardware T-316. The end connections shall be suitable to receive ductile iron pipe. All gate valves 24-inch and larger shall be equipped with mechanical restraint mechanisms to pipe utilizing a positive mechanical restraint such as American’s Coupling Gland Ends, or approved equal, employing stainless steel 316 bolts and nuts. No friction type restraint such as Mega lugs will be acceptable for 24-inch and larger gate valves.

F. Wheel valves shall have flanged ends rated at 125 lbs. in accordance with AWWA C509 and/or AWWA C515 Standards (latest editions). It shall also conform to the dimensions and drillings of ANSI B16.1, class 125 or ANSI/AWWA C110/A21.10 Standards (latest editions). Wheel valves shall be handwheel operated, left hand open with an arrow symbol (← LHO)(left hand open) indicating direction of open. Handwheels shall be ductile iron.
G. All gate valves supplied shall be MJ x MJ, or Flange x MJ type. The operating nut shall be ductile iron. Gate and tapping valves shall have operating nuts that are right hand open (clockwise) type and labeled for the direction of open with an arrow symbol (→ RHO)(right hand open). The operating nut locking mechanism shall be visibly centered on the stem.

H. All valves and appurtenances shall have the name of the manufacturer, year manufactured, valve size, flow-directional arrows, and the working pressure for which they are designed cast in raised letters on some appropriate part of the body.

I. The epoxy coating shall be fusion-bonded and shall comply with ANSI/AWWA C550 Standards (latest editions) on all internal and external surfaces of the valve body and bonnet to a minimum thickness of 10 mils.

J. The disk shall seat in wedging fashion utilizing two guides, either integral with the body or the wedge. The disk shall be fully encapsulated with EPDM or equivalent rubber.

K. Gate valves and tapping valves shall be supplied with a means to lift and handle each valve (i.e. cast-in-place lifting lugs or locking steel collars that attach to the stem directly under the operating nut).

L. All valves shall packages shall include MJ Gate accessory packs, bolts and gaskets for taping and flanged gates as required for installation. The valves shall be protected with end caps, cardboard or plastic, over each outlet to protect the coating on the interior of the valve.

M. Contractor shall provide a certificate stating that the valve and all materials used in its construction conform to the requirements of AWWA C509 and/or AWWA C515 Standards (latest editions).

N. Format and location: The gate valves shall be Iron body, Resilient Seat Gate Valve as manufactured by United States Pipe and Foundry Company, of Birmingham, Alabama; or American Flow Control Series 2500, or an approved equal.

O. The valve manufacturer shall supply and integrally mount all valve operators at the factory. The valve and operators shall be shipped as a unit.
SECTION 40 05 67.36
WATER PRESSURE REGULATORS FOR PRV

1. PRODUCT
   A. Regulators must meet requirements of ASSE Standard 1003 – “performance requirements for water pressure reducing valves”.
   B. Regulators must have an integral by-pass check valve.
   C. Regulators must have a built in strainer on regulators 1” and smaller.
   D. Regulators must have bronze bodies with sealed spring cage. Sealed spring cage shall be bronze or corrosion resistant 304 stainless steel or epoxy coated, cast iron with adjusting screw.
   E. Regulators must cover the range of 75-150 PSI and be factory set at 85 - 90 PSI. Bidders must include instructions for adjusting pressure with each regulator.
   F. ¾” Regulators shall be furnished with ¾” male meter thread ends and must meet or exceed a minimum flow capacity of 22 GPM at a 50 PSI drop below set pressure.
   G. 1” Regulators shall be furnished with 1” male meter thread ends and must meet or exceed a minimum flow capacity of 32 GPM at a 50 PSI drop below set pressure.
   H. 1 1/2” Regulators shall be furnished with 1 1/2” NPT threaded female union inlet x NPT female outlet and must meet or exceed a minimum flow capacity of 70 GPM at a 50 PSI drop below set pressure.
   I. 2” Regulators shall be furnished with 2” NPT threaded female union inlet x NPT female outlet and must meet or exceed a minimum flow capacity of 100 GPM at a 50 PSI drop below set pressure.
   J. All nuts and bolts shall be #304 stainless steel.
   K. Elastomers must be EPDM Rubber.

2. MANUFACTURERS
   A. Prequalified models are the following:
      Watts L25AUB-Z3-HR-Z6
      Wilkins 600 XL HR-SC-DM
SECTION 40 05 78.11

AIR RELEASE VACUUM VALVE

1. GENERAL
   A. Air release and vacuum valves shall be designed to control the flow of large air volumes both into and out of the pipelines to which they are connected. Valves shall be tight against leakage under a working pressure of 250 psi and shop tested at a pressure of 300 psi.

2. PRODUCTS
   A. The air release vacuum valve shall be comprised of a small orifice assembly and large orifice assembly housed in a single body. The large orifice assembly shall exhaust air from a pipeline during the initial filling of the pipeline. The large orifice assembly shall not blow shut while exhausting air, even while venting air at sonic velocity. When all air has been exhausted from the pipeline, the large orifice float ball shall be buoyed up to seat tightly against a resilient seat ring. The large orifice float ball shall remain tightly closed while the pipeline is under positive pressure. Should the pipeline pressure fall below atmospheric pressure, the large orifice float ball shall fall away from the seat ring and permit air to enter the pipeline.
   B. The small orifice assembly shall automatically release air accumulations from the pipeline while under positive pressure. When the valve body fills with air, the small orifice float ball falls to open the small orifice and exhaust the air to atmosphere. When the air has been exhausted, the small orifice float shall be buoyed up and tightly close the small orifice. There shall be no baffles, deflectors, or stems.
   C. Each valve shall be furnished with a flanged gate valve for isolation purposes.
   D. Referenced Standards:
   E. Air release vacuum valve shall conform to AWWA C512. The exterior of air valves shall be coated in accordance with AWWA C550. The interior of air valves shall be coated in accordance with AWWA C550. Air release vacuum valves shall be factory tested in accordance with AWWA C512. They shall be suitable for operating pressures between 3 and 250 psi for water service. They shall combine operating features of air and vacuum valve, and air release valve. The air and vacuum portion shall automatically exhaust air during filling of system and allow air to re-enter during draining or when vacuum occurs. The air release portion shall automatically exhaust entrained air that accumulates in system. The valve shall be single body or dual body with air/water inlet: NPT and Air Outlet: NPT.
3. MANUFACTURERS

A. Acceptable manufacturers (or Approved Equal):

A.R.I. Flow Control Accessories Ltd.; Model D-040-C, D-040-STST.

B. Materials:

1. Body and cover: Reinforced nylon body and stainless steel base or stainless steel body and stainless steel base.
2. Base Reinforced nylon or stainless steel.
3. Clamping stem, plug – Reinforced nylon
4. Float – Foamed polypropylene
5. Flange made of reinforced nylon/cast ductile/ ST 37
6. 2-Inch threaded male connection NPT
7. Discharge outlet – polypropylene

C. Design requirements:

1. Size: 2 IN.
2. Working Pressure: 250 psi
3. Release 10 cfm at 10 psi differential at 150 psi line pressure.

D. Contractor shall furnish any accessories required to provide a completely operable valve.

E. Air release vacuum valve shall be complete shop assemble unit including any interconnecting piping, speed control valves, control isolation valves and electrical components.

F. Air release vacuum valve shall have internal epoxy coating suitable for potable water for all iron body valves in accordance with AWWA C550.

G. Air release vacuum valve shall be shop hydrostatically tested to piping system test pressure.

H. Contractor shall provide one (1) set of any special tools or wrenches required for operation or maintenance for each type valve.
SECTION 40 05 81.13

FIRE HYDRANTS

1. PRODUCTS

A. Fire Hydrants furnished under this bid shall meet or exceed the American Water Works Association (AWWA) latest edition of Standard C502 – “Standard for Dry Barrel Fire Hydrants,” except as otherwise noted in these specifications.
B. Hydrant inlet shall be 6” DIPS mechanical joint with accessory packs unattached to joint.
C. Hydrants shall be supplied with black caps and gaskets having 1 ½” pentagon nut and supplied without chains.
D. All below ground external bolts, studs and nuts (excluding MJ Bolts) shall be 304 stainless steel or approved equal.
E. Gaskets and other materials shall not contain asbestos.
F. Manufacturer will provide full detail or chemical composition of all lubrication oil and or grease.
G. Hydrants shall be furnished in varying depths of bury. Bury depth shall be stenciled on the lower part of the hydrant barrel in a minimum of 3” lettering.

CASTING AND APPEARANCE

A. Hydrants shall be furnished with (2) two – 4” I.D. outlets at 120°.
   The hydrants operating nut shall be 1 ½” pentagon and 1” minimum in height.
B. Hydrants furnished shall have all bronze on bronze moving parts.
   Hydrants shall be coated with a primer and a second coat of the color “traffic orange” or “chrome yellow” as specified by the Project Manager.
C. Hydrant stem threads shall be Acme Profile.
   Hydrant nozzle threads shall be copper alloy National Standard Threads.
D. Distance from the bury line to center of the breakaway flange shall be between 2 & 4 inches.
   Distance from the bury line to the center of the nozzle shall be between 18 & 24 inches.
E. Approved bury depths: 3’6”, 4’, 4’6”, 5’, 5’6”, 6’ and 6’6”

HYDRANTS – OPERATION

A. Hydrants shall be designed for a minimum working pressure of 200 psi.
B. Hydrants shall have a minimum main valve openings of 5 ¼”.
C. All hydrants shall have breakaway stem and barrel. Breakaway stem coupling shall be attached to stem with a coupling pin that protrudes a minimum of 1/2” to facilitate removal. Stem coupling pin must protrude one (1) side only and be secured with a cotter pin. Stem coupling pin material to be 304 stainless steel or approved equal.
D. The frangible parts (stem coupling and flange) shall break in a manner that prevents damage to other parts of the hydrant.
E. All hydrants shall have removable valve stem and seat.

F. Hydrants shall be self-draining.

G. Hydrant internal drain holes shall comply with the following requirements:
   i. Minimum of two (2) drain holes per hydrant in the seat ring
   ii. Minimum drain hole diameter shall be 0.25”

H. Hydrant external drain ports shall comply with the following requirements:
   i. Minimum of two (2) drain ports per hydrant
   ii. Drain ports shall be tapped with NPT
   iii. Minimum tap size shall be 0.125” NPT
   iv. Hydrants shall be shipped with drain ports unplugged.

I. Hydrant valve seat threads shall be copper alloy to copper alloy.

J. Hydrants shall not exceed a maximum allowable head loss of 13.0 PSI at 1,500gpm.

K. Hydrant main valve shall close with pressure.

L. Hydrant lubrication shall be by oil or grease.

2. MANUFACTURERS

   A. Approved manufacturers for fire hydrants are as follows (or approved equal):

      American Flow Control 6” B84B
      The Mueller Centurion A 425 5/14
      US Pipe Metropolitan 250 M94
      Kennedy Hydrants
SECTION 40 05 89

KEYTUBE

1. PRODUCTS

   A. Keytube shall be new corrugated polyethylene pipe with appropriate inside diameter, non-perforated and flexible.
   B. Corrugated polyethylene pipe shall be double wall.
   C. Corrugated polyethylene pipe inner wall thickness shall be a minimum 0.5 mm.
   D. Corrugated polyethylene pipe shall be made in accordance to ASTM 2648, ASTM 477, ASTM 3212 and AASHTO M 252
   E. Corrugated polyethylene pipe shall be black in color.
   F. Corrugated polyethylene pipe shall be suited for heavy construction.

2. MANUFACTURERS

   A. Corrugated polyethylene shall be Maxflo AE Pipe as manufactured by Timewell Drainage Products, Incorporated or approved equal.